

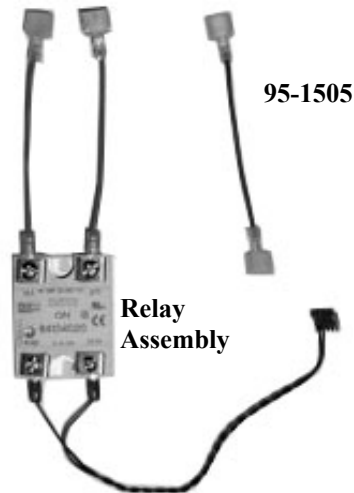
Quick Reference Guide

Relay Kit
65-059S

Product Identification

The relay included in this kit may be different from the original relay in the Rapid Steamer. Many steamers originally included a double pole solid state relay. This single pole solid state relay is a direct replacement.

The kit includes: Thermal compound (Not shown)



Replacing Double Pole Relay

<ol style="list-style-type: none">1. Remove Brown wire from Power Switch Terminal 1.2. Remove Brown Wire from inside terminal of Relay Output A.3. Connect these two wires using Wire Connector 95-1505.	<ol style="list-style-type: none">4. Remove Brown wires from the outside terminal of Relay Output A5. Attached these Brown wires to Power Switch Terminal 1.
<ol style="list-style-type: none">6. Remove Blue wires from both terminals of Relay Output B.7. Remove Black and Red wire harness connecting relay to Power Printed Circuit Board.	<ol style="list-style-type: none">8. Remove double pole relay and discard.9. Apply thermal compound to the bottom of the single pole relay assembly and install new relay.
<ol style="list-style-type: none">10. Connect black and red wire harness to the Power Printed Circuit Board.	<ol style="list-style-type: none">11. Connect Blue wire from Relay Terminal 1/L1 to Blue wire leading to Platen.12. Connect Blue wire from Relay Terminal 2/T1 Blue wires leading to Power Switch and A/C Input on the Power Printed Circuit Board.

Replacing Single Pole Relay

<ol style="list-style-type: none">1. Disconnect Blue wires from Relay Terminals 1/L1 and 2/T2.2. Disconnect Red and Black wires from Relay Terminals 4/A2 and 3/A1.	<ol style="list-style-type: none">3. Remove relay.
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4. Apply thermal compound to bottom of new relay and install.

5. Reconnect wires to relay.

Wiring Diagram for New Single Pole Relay

